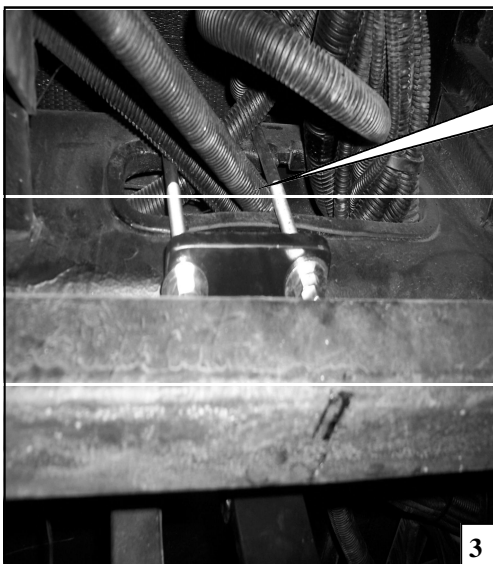


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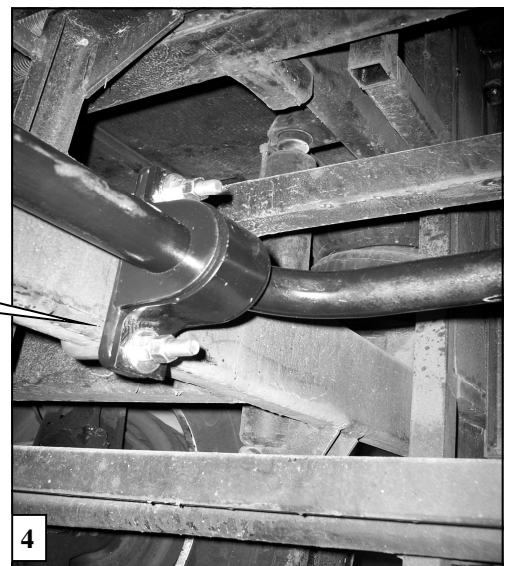
INSTALLATION INSTRUCTIONS FRONT STABILIZER BAR MONACO RR8R CHASSIS

Thank you for purchasing a quality Hellwig Product.



NOTE U-BOLT
MOUNTING ON
DRIVERS SIDE

BACKING
PLATE



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TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.

NOTE: THIS FRONT SWAY BAR IS DESIGNED TO MOUNT ON THE FRONT CROSSMEMBER WITH THE ARMS FACING THE FRONT OF THE VEHICLE.

1. Install the D-shaped poly bushings on the sway bar in as close a mounting position as in photo one (1).
2. Install the 10" square U-bolts over the vehicles frame with the legs pointing down. Install the frame mounting brackets with mounting hardware provided. **Leave loose at this time to allow for adjustment later.** Take note on the mounting of the U-bolts on the drivers side. **See photo (3).** Take care as to not damage any electrical wires or hoses that run through the frame.
3. Install the shorter square U-bolts on the vehicles crossmember in as close a position to match the D-bushings installed on the sway bar. Install the backing plates on the U-bolts. Raise the sway bar, align the U-bolts to match the D-bushings. Install the U-plates over the D-bushing and tighten with the mounting hardware provided. **Leave loose at this time to allow for adjustment later. See photo (4).**
4. Install the hanger brackets on the arms of the sway bar. Raise the arms of the sway bar and attach to the mounted frame brackets. Align the hanger brackets to be straight up and down as in photo (2).
5. With the sway bar properly fitted on the crossmember and on the vehicles frame. Torque all mounting components to the specified rates. Double check and make sure that no wires or hoses will be damaged during the installation.

ATTENTION INSTALLER: PLEASE MAKE SURE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS AND THE WARRANTY FORM.

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PARTS LIST

FSB # 7232

MONACO M/H CHASSIS

PART #	QTY	DESCRIPTION
20217232	1	1-5/8" SWAY BAR (UPDATED WITH BUSHINGS)
20907232	1	COMPLETION KIT # 7232
118000030	4	1/2" X 3-1/2" X 10" SQUARE U-BOLT
118000031	2	1/2" X 5-1/8" X 4-1/4" SQUARE U-BOLT
20800148	2	U-PLATE BRACKET
20800070	2	BACKING PLATE BRACKET
111000154	2	1-5/8" BLACK POLY BUSHING
20800487	2	WELDED HANGER BRACKET
20800071	2	FRAME BRACKET
125020008	1	SMALL PARTS BAG # BG-008
102529114	12	1/2" X .137 HARDENED FLAT WASHER
105521044	24	1/2" HEX NUT
101500138	4	5/8" X 3-3/4" CAP SCREW
107700058	4	5/8" LOCK NUT
102500137	4	5/8" X 1-3/4" OD X 3/16" THICK FLAT WASHER
135007232	1	INSTRUCTION SHEET (R-7232)